



In response to requests for Food Safety, Product Quality and Regulatory requirements.

Dear Customer,

Please find attached the following documentation in response to your request for Food Safety, Product Quality and Regulatory requirements:

1. A Product Stewardship Compliance letter. This letter is an assurance that we do the necessary due diligence and source materials suitable for food contact.
2. A copy of the Product Technical Specification and Data Sheets for the listed items in the Product Stewardship Compliance letter can be provided upon request.
3. The Packaging Consultant International (PCI) certificate to verify Amhil is in compliance with the latest FDA standard "Fabrication of Single Service Containers and Closures for Milk and Milk Products". Our plant numbers are P42 for Brantford, and P03 for Mississauga - for your reference the website is: <https://www.accessdata.fda.gov/scripts/ims/mkex/ims/ims-fr.cfm>. PCI also performs microbiological testing of our products, randomly sampled, via a prescribed sample testing program.
4. The SQF certificate for both plants to confirm Amhil is audited according to the Global Food Safety Initiative (GFSI) benchmark standard, Safe Quality Food (SQF).
5. The ISO 9001 Quality Management System certificate to confirm that Amhil is an ISO 9001:2015 registered company. Auditing is conducted annually by QMI-SAI Global, a leading Management Systems registrar.
6. A copy of the Management Letter of Commitment regarding the HACCP program.
7. A copy of the Product Recall procedure with emergency contacts.
8. Traceability requirements are met with the Production code on the finished carton (MMM/DD/YY/HH:MM/LINE/PLANT).

As part of our commitment to be a first class supplier of food packaging Amhil welcomes requests from our Customers and look forward to your input to assist us in our continuous improvement efforts.

If you have any questions, please don't hesitate to contact us:

- Customer Service – [amhil\\_customer\\_services@amhil.com](mailto:amhil_customer_services@amhil.com)
- Customer Service – Mike Feltrin (Corporate Account Manager), [mfeltrin@amhil.com](mailto:mfeltrin@amhil.com) – 905.890.5261 ex204
- Continuous Improvements – Nigel Reed (Continuous Improvement Manager), [nreed@amhil.com](mailto:nreed@amhil.com) – 905.890.5261 ex247
- Quality Assurance – Rob Geenen (Quality Assurance), [rgeenen@amhil.com](mailto:rgeenen@amhil.com) – 905.890.5261 ex284

**Amhil North America**

**A Member of the Wentworth Technologies Group of Companies**

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May 7, 2020

## **RE: Product Stewardship Letter**

This letter will serve as documentation to confirm that Amhil Enterprises North America follows Good Manufacturing Practices (GMP) as defined by FDA and the General requirements of EC Regulation 1935/2004. The Manufacturing premises are audited according to US Public Health Services guide set forth for the Fabrication of Single Service Containers and Closures for Milk and Milk Products – and are audited according to the Global Food Safety Initiative (GFSI) benchmark standard, Safe Quality Food (SQF).

All of Amhil's products are inspected during production, at a prescribed frequency, as defined by the Quality Control Plan in Amhil's Quality System. The Quality System is certified under ISO 9001 and is audited for compliance by a 3<sup>rd</sup> party annually.

This letter is an assurance that Amhil does the necessary due diligence to source materials that are suitable and meet safety and regulatory requirements for food contact products.

Materials used in the manufacture of the listed products comply with FDA regulations, with the requirements of 21 CFR for food and drug applications.

- PET - CFR 177.1630 – Polyethylene phthalate polymers
- PP – CFR 177.1520 – Olefin polymers
- PS - CFR 177.1640 – Polystyrene and rubber-modified polystyrene
- Additives – CFR 178.2010 – Antioxidants and/or Stabilizers for polymers
- Additives – CFR 178.1620 – Polyethylene, oxidized
- Additives – CFR 178.3297 – Colorants for polymers

The materials used in the manufacturing of the listed products are in compliance with:

- Title VI of the Clean Air Act, nor are they subject to labeling requirements as regulated in U.S. EPA, 40 CFR Part 82.106 Subpart E.
- U.S. CONEG Regulations, including that the materials are in compliance with the maximum elemental content restrictions: Cadmium (Cd) 75 ppm; Chromium (Cr) 60 ppm; Lead (Pb) 90 ppm; Mercury (Hg) 60 ppm.
- USDA/APHIS regulations (i.e., 9 CFR 94.18) and/or EU Directive 2003/89/EC governing exposures to transmissible spongiform encephalopathy (TSE)/bovine spongiform encephalopathy (BSE).
- The Restriction of Hazardous Substances (RoHS 2015/95/EC, Directive 2011/65/EC, and 2011/863/EU).
- EU Directive 2006/113/EC and does not “contain” Perfluorooctane sulfonates (PFOS or PFOA).
- EU Directive 1895/2005/EC and does not “contain” Epoxy Derivatives, BADGE, BFDGE, NOGE, or Epichlorohydrin.
- The European REACH Program, Annex XIV – July 2019, 205 listed Substances of Very High Concern (SVHC's)

All raw material suppliers have provided assurances that they do not intentionally add any of the substances listed below as part of their formulation:

- Acrylamide
- Acrylic acid monomer
- Alkylphenol Ethoxylate
  - Nonylphenol Ethoxylate
  - Octylphenol Ethoxylate
- Aromatic Amines
- Asbestos
- Azodyes
- Biocides
- Bisphenol-A (BPA)
- Butylated Hydroxyanisole (BHA)
- Butylated Hydroxytoluene (BHT)
- Carcinogenic, Mutagenic and Reprotoxic substances (CMR's) 1A nor 1B
- Conflict Minerals (cassiterite, columbite-tantalite, wolframite, gold) or Conflict Minerals derivatives (tin, tantalum, tungsten, gold)
- Colophony
- Diisononyl Phthalate (DINP)
- Dioxins
- Dimethylfumarate (DMF)
- Elemental chlorine
- Flame retardants
- Formaldehyde
- Fragrances, Fungicides, preservatives or fumigants
- Glyoxal
- GMOs
- Halogens and Organic Halogens
- Isocyanates
- Lindane
- Methyl bromide
- Monochloroacetic acid
- Methyl fumarate
- Natural rubber latex, synthetic latex, natural rubber or dry natural rubber
- Organotin Compounds (e.g.: Mono-, Di-, Tri-, or Tetra- Butyl Tins, etc.)
- Optical brighteners
- Palm/Palm kernel oil
- Pentachlorophenol (PCP)
- Perfluorooctanoic Acid (PFOA) and Perfluorooctanate Sulfonates (PFOS)
- Persistent, Bioaccumulating and Toxic Substance (PBT) and very Persistent Very Bioaccumulating substance (vPvB)
- Phthalate Compounds (e.g.: BBP, DBP, DEHP, DIDP, DNDP, DnOP)
- Polycyclic Aromatic Hydrocarbons (PAH)
- Polybrominated Diphenyl Ethers (PBDE's)
- Polychlorinated and Polybrominated Biphenyls (PCB's and PBB's)
- Polychlorinated and Polybrominated Terphenyls (PCT's and PBT's)
- Radioactive substance
- Siloxanes
- Tris(nonylphenyl)phosphite (TNPP)
- Vinyl Chloride Monomer (VCM) and Polyvinyl Chloride (PVC)
- Volatile Organic Compounds
- 1-4 Dioxane

Furthermore, the materials used in the manufacturing of Amhil products do not contain "major food allergens" or essential proteins derived therefrom, such as, but not limited to:

- Celery (leaves, stalk, roots)
- Corn
- Eggs
- Milk
- Soy
- Hydrolyzed proteins
- Sulphites
- Wheat
- Seeds (cotton, poppy, sesame, sunflower)
- Fish
- Crustacean shellfish (shrimp, prawns, crab, lobster, crayfish)
- Nuts and various tree nuts (peanuts, almond, Brazil nut, chestnut, hazel nut, pine nut, pistachios, pecan, walnut)
- Gluten
- Mustard
- MSG (monosodium Glutamate)
- Lactose
- Yellow 5



The materials used in the manufacture of Amhil products comply with the Proposition 65. Amhil has contacted all plastics resins and additive compounds suppliers to confirm if it contains any of the listed chemicals known to the state of California to cause cancer, reproductive harm, or both. Our suppliers have provided assurances that it doesn't contain any of the listed chemicals or where concentrations exist, they do not exceed established maximum allowable dose levels (MADL) for reproductive toxicants or no significant risk levels (NSRL) for carcinogens.

The materials and all constituents are compliant with the requirements of extraction tests as prescribed in Title 21 of the Code of Federal Regulations (CFR). Extraction tests as per the FDA were conducted on sample Polyethylene Terephthalate products and Polypropylene products. A copy of the test results containing information on food types per Table 1 and Conditions of Use per table 2 of CFR21 – 176.170, can be provided upon request.

The materials and all constituents are compliant with the requirements of European Commission Regulation No.10/2011. Migration tests as per the EC were conducted on sample Polyethylene Terephthalate products, sample Polystyrene products and sample Polypropylene products. A copy of these test results containing relevant Specific Migration Limits (SML) and values for substances in the products, can be provided upon request.

Amhil Enterprises formulations are mainly composed of “non-Kosher offending materials”, however Amhil can not infer Kosher status because the listed product is not manufactured under rabbinic supervision.

This information is believed to be correct as of the date of this letter. However, since regulations are subject to change we recommend that you contact Amhil Enterprises periodically, to ensure the information is current. Please contact your Amhil Customer Service Representative, if you require further information.

Item Number	Item Description	Product Category Code
1PC 100	APC10 1M	A03_PET CUPS
1PC 112	APC12 1M	A03_PET CUPS
1PC 116	APC16 1M	A03_PET CUPS
1PC 120	APC20 1M	A03_PET CUPS
1PC 124	APC24 600	A03_PET CUPS
1PC 134	APC32R .3M	A03_PET CUPS
1PC 140	APCC30C .3M	A03_PET CUPS
1PC 320	ACR20 1M	A03_PET CUPS
1SL 130	ASL1 2.5M	A06_SOUFFLE LIDS
1SL 200	ASL2 2.5M	A06_SOUFFLE LIDS
1SP 100	ASB100 (POLYPRO) 2.5M	A05_SOUFFLE BASES
1SP 150	ASB150 (POLYPRO) 2.5M	A05_SOUFFLE BASES
1SP 200	ASB200 (POLYPRO) 2.5M	A05_SOUFFLE BASES
1SP 550	ASB550 (POLYPRO) 2.5M	A05_SOUFFLE BASES
1SP B150P	ASB150 BLACK (POLYPRO) 2.5M	A05_SOUFFLE BASES
1SP B200P	ASB200 BLACK (POLYPRO) 2.5M	A05_SOUFFLE BASES
6V2 601	A600P PET 1M	A02_PET LIDS
6V2 627	A626P PET 1M	A02_PET LIDS



6V2 636	A636P PET 500	A02_PET LIDS
6V2 663	A662PC PET 1M	A02_PET LIDS
6V2 D601	ADL600 PET 1M	A02_PET LIDS
6V2 D637	ADL636 PET 500	A02_PET LIDS
6V2 D920	ADL924 DFD 1M	A02_PET LIDS
6V6 303	ASP662 SIP THRU DOME LID 1M	A02_PET LIDS
6V6 311	ASP626 SIP THRU DOME 1M	A02_PET LIDS
8P32R 0016	APCR32 PJ's COFFEE .3M	A04_PRINTED PET CUP
8P32R 0019	APCR32 CATHY'S SOUTHERN .3M	A04_PRINTED PET CUP
8PCR20 0022	ADCR20C ACR20 FRENCH TR 1M	A04_PRINTED PET CUP

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 05/02/2005  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 100</b>
Product Description	<b>APC10 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	10oz CLEAR PET PLASTIC CUP
Product Drawing No.	8632-06
Theoretical Base Height (inches)	3.981 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 75.0

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 15.750	MAX: 16.000	MIN: 15.250
Rolled Lip Diameter (inches)	TARGET: 3.080	MAX: 3.090	MIN: 3.070
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing. * No cracks and/or specks on side wall * Uniform rim roll. * Clear sharp edges with readable small print on logos/engraving.		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)		
Case Pack Quantity	1000	bases per case	
Number of Inners	20	stacks per case	
Inner Pack Quantity	50	bases per sleeve	single stack single pack
Product Pack Orientation	Length: 5	Width: 4	Height: 50
Case Pack - Graphics	Printed		
- Graphic Color	Green 21		
- Label	None		
Inner Pack Closure	Single adhesive PVC tape		
Inner Packaging Material Description	Polyethylene		
Inner Pack Color	Printed		
Inner Packaging - Graphics	Printed		
- Graphic Color	None		
- Label	None		
Case Bursting Strength	ECT: 44-C		
Case Outer Dimensions (inches)	Length: 16.125	Width: 13.000	Height: 16.750
Case Cube (cubic feet)	2.03		
Theoretical Gross Weight per Case (Lbs)	21		
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 48.375	Width: 39.000	Height: 88.750
No. of Cases per Layer	9		
No. of Layers High	5		
No. of Cases per Pallet	45		
Unit Load Packaging Material	Polyethylene Stretchwrap		
Theoretical Gross Unit Load Weight (Lbs)	995	Pallet included	



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 05/02/2005  
SUPERSEDES DATE:



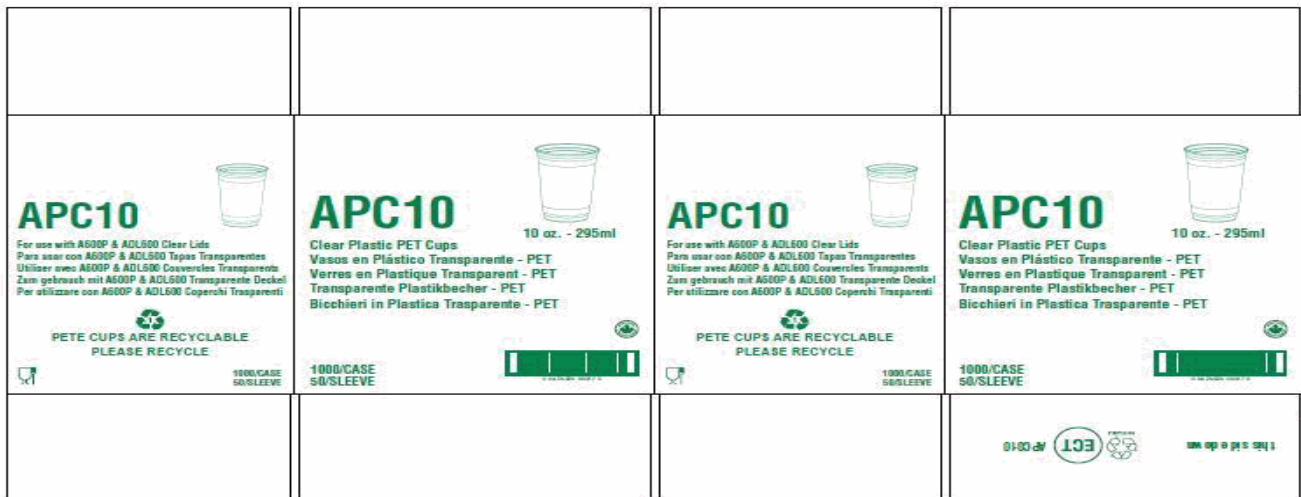
Amhil Product Code

**1PC 100**

1	2	3
4	5	6
7	8	9

**9B**

Pallet Pattern



Packaging Code

**APC010**

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 112</b>
Product Description	<b>APC12 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	12oz CLEAR PET PLASTIC CUP
Product Drawing No.	10132-03
Theoretical Base Height (inches)	4.191 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 114.0

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 16.000	MAX: 16.500	MIN: 15.500
Rolled Lip Diameter (inches)	TARGET: 3.650	MAX: 3.660	MIN: 3.640
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing. * No cracks and/or specks on side wall * No open rim. * Clear sharp edges with readable small print on logos/engraving.		

Note: Specifications periodically verified as per document reference # a

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	1000	bases per case		
Number of Inners	20	stacks per case		
Inner Pack Quantity	50	bases per sleeve	single stack	single pack
Product Pack Orientation	Length: 5	Width: 4	Height: 50	
Case Pack - Graphics	Printed			
- Graphic Color	Green 21			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 44-C			
Case Outer Dimensions (inches)	Length: 18.875	Width: 15.250	Height: 17.000	
Case Cube (cubic feet)	2.83			
Theoretical Gross Weight per Case (Lbs)	28			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 45.750	Width: 37.750	Height: 90.000	
No. of Cases per Layer	6			
No. of Layers High	5			
No. of Cases per Pallet	30			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	890	Pallet included		



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 05/02/2005  
SUPERSEDES DATE:







Amhil Product Code

**1PC 112**

1	2	3
4	5	6

**6B**

Pallet Pattern

 <p><b>APC12</b></p> <p>For use with A662PC &amp; ADL662 Clear lids Para usar con A662PC &amp; ADL662 Tapas Transparentes Utiliser avec A662PC &amp; ADL662 Couverts Transparent Zum gebrauch mit A662PC &amp; ADL662 Transparente Deckel Per utilizzare con A662PC &amp; ADL662 Copertini Trasparenti</p> <p>12 oz. - 354ml</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p>	 <p><b>APC12</b></p> <p>Clear Plastic PET Cups Vasos en Plástico Transparente - PET Verres en Plastique Transparent - PET Transparente Plastikbecher - PET Bicchieri in Plastica Trasparente - PET</p> <p>12 oz. - 354ml</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p>	 <p><b>APC12</b></p> <p>For use with A662PC &amp; ADL662 Clear lids Para usar con A662PC &amp; ADL662 Tapas Transparentes Utiliser avec A662PC &amp; ADL662 Couverts Transparent Zum gebrauch mit A662PC &amp; ADL662 Transparente Deckel Per utilizzare con A662PC &amp; ADL662 Copertini Trasparenti</p> <p>12 oz. - 354ml</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p>	 <p><b>APC12</b></p> <p>Clear Plastic PET Cups Vasos en Plástico Transparente - PET Verres en Plastique Transparent - PET Transparente Plastikbecher - PET Bicchieri in Plastica Trasparente - PET</p> <p>12 oz. - 354ml</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p>
<p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p> <p>1000/CASE 50/SLEEVE</p> <p>PLEASE RECYCLE</p>			

Packaging Code

**APC012**

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 116</b>
Product Description	<b>APC16 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	16oz CLEAR PET PLASTIC CUP
Product Drawing No.	10135-03
Theoretical Base Height (inches)	4.739 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 130.0

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 19.000	MAX: 19.250	MIN: 18.750
Rolled Lip Diameter (inches)	TARGET: 3.870	MAX: 3.880	MIN: 3.860
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing. * No cracks and/or specks on side wall * Uniform rim roll. * Clear sharp edges with readable small print on logos/engraving.		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	1000	bases per case		
Number of Inners	20	stacks per case		
Inner Pack Quantity	50	bases per sleeve	single stack	single pack
Product Pack Orientation	Length: 5	Width: 4	Height: 50	
Case Pack - Graphics	Printed			
- Graphic Color	Green 21			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 44-C			
Case Outer Dimensions (inches)	Length: 20.000	Width: 16.125	Height: 20.000	
Case Cube (cubic feet)	3.73			
Theoretical Gross Weight per Case (Lbs)	33			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 48.375	Width: 40.000	Height: 105.000	
No. of Cases per Layer	6			
No. of Layers High	5			
No. of Cases per Pallet	30			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	1040	Pallet included		

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 05/02/2005  
SUPERSEDES DATE:



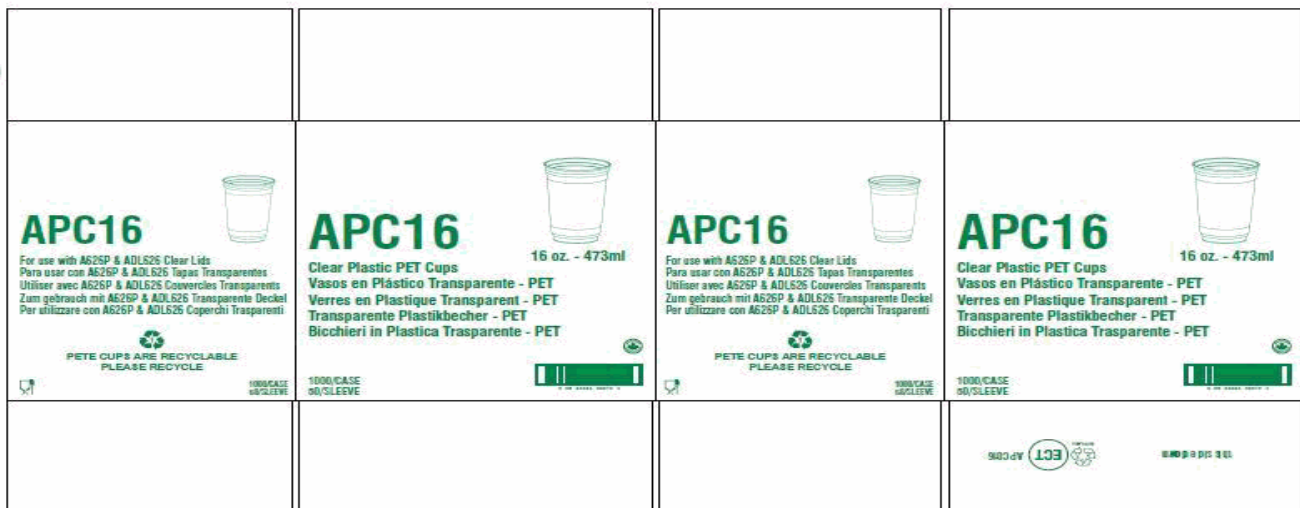
Amhil Product Code

**1PC 116**

1	2	3
4	5	6

**6B**

Pallet Pattern



Packaging Code

**APC016**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 120</b>
Product Description	<b>APC20 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	20oz CLEAR PET PLASTIC CUP
Product Drawing No.	10125-03
Theoretical Base Height (inches)	5.447 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 130.0

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 22.375	MAX: 22.875	MIN: 21.875
Rolled Lip Diameter (inches)	TARGET: 3.650	MAX: 3.660	MIN: 3.640
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing. * No cracks and/or specks on side wall * No open rim. * Clear sharp edges with readable small print on logos/engraving.		

Note: Specifications periodically verified as per document reference # a

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	1000	bases per case		
Number of Inners	20	stacks per case		
Inner Pack Quantity	50	bases per sleeve	single stack	single pack
Product Pack Orientation	Length: 5	Width: 4	Height: 50	
Case Pack - Graphics	Printed			
- Graphic Color	Green 21			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 44-C			
Case Outer Dimensions (inches)	Length: 18.875	Width: 15.250	Height: 23.250	
Case Cube (cubic feet)	3.87			
Theoretical Gross Weight per Case (Lbs)	35			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 45.750	Width: 37.750	Height: 98.000	
No. of Cases per Layer	6			
No. of Layers High	4			
No. of Cases per Pallet	24			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	890	Pallet included		

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



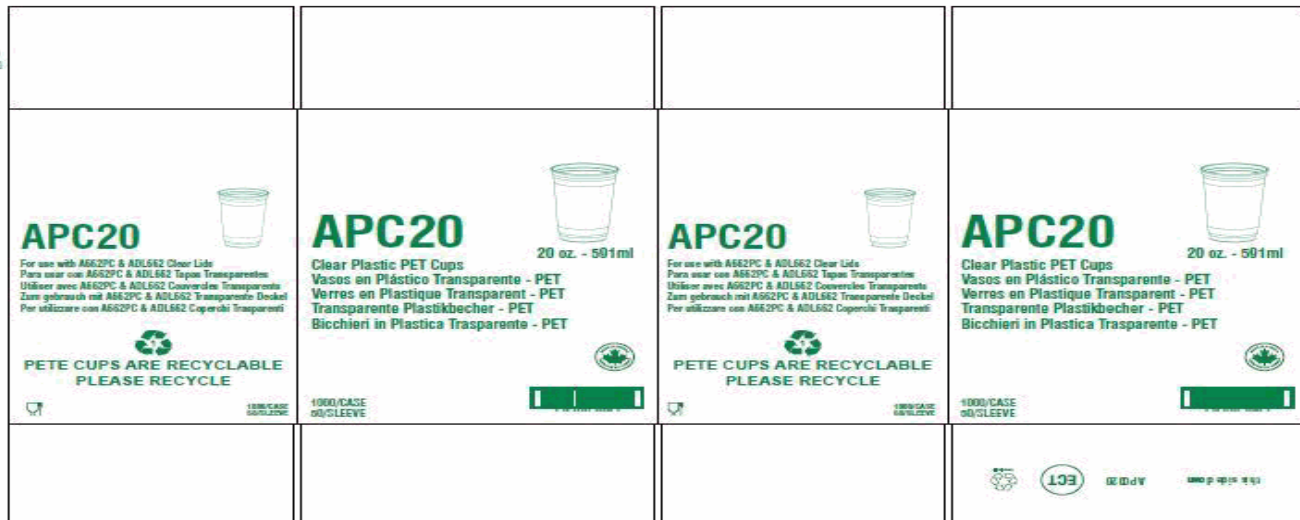
Amhil Product Code

**1PC 120**

1	2	3
4	5	6

**6B**

Pallet Pattern



Packaging Code

**APC020**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 05/02/2005  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 124</b>
Product Description	<b>APC24 600</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	24oz CLEAR PET PLASTIC CUP
Product Drawing No.	10137-03
Theoretical Base Height (inches)	6.027 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 141.0

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 21.250	MAX: 21.500	MIN: 21.000
Rolled Lip Diameter (inches)	TARGET: 3.870	MAX: 3.880	MIN: 3.860
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing. * No cracks and/or specks on side wall * Uniform rim roll. * Clear sharp edges with readable small print on logos/engraving.		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)		
Case Pack Quantity	600	bases per case	
Number of Inners	12	stacks per case	
Inner Pack Quantity	50	bases per sleeve	single stack      single pack
Product Pack Orientation	Length: 4	Width: 3	Height: 50
Case Pack - Graphics	Printed		
- Graphic Color	Green 21		
- Label	None		
Inner Pack Closure	Single adhesive PVC tape		
Inner Packaging Material Description	Polyethylene		
Inner Pack Color	Printed		
Inner Packaging - Graphics	Printed		
- Graphic Color	None		
- Label	None		
Case Bursting Strength	ECT: 44-C		
Case Outer Dimensions (inches)	Length: 16.125	Width: 12.125	Height: 22.250
Case Cube (cubic feet)	2.52		
Theoretical Gross Weight per Case (Lbs)	26		
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 48.375	Width: 36.375	Height: 94.000
No. of Cases per Layer	9		
No. of Layers High	4		
No. of Cases per Pallet	36		
Unit Load Packaging Material	Polyethylene Stretchwrap		
Theoretical Gross Unit Load Weight (Lbs)	986	Pallet included	



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

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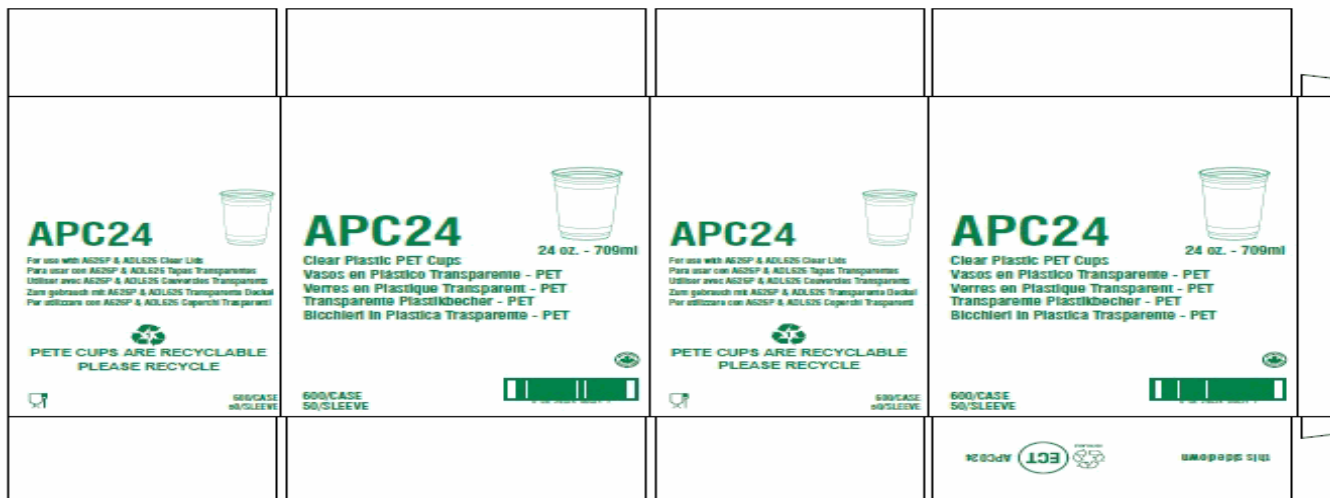
Amhil Product Code

**1PC 124**

1	2	3
4	5	6
7	8	9

**9B**

Pallet Pattern



Packaging Code

**APC024**

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 134</b>
Product Description	<b>APC32R .3M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	R 32oz CLEAR PET CUP
Product Drawing No.	11633-00
Theoretical Base Height (inches)	6.685      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 210.0

**SPECIFICATION:**

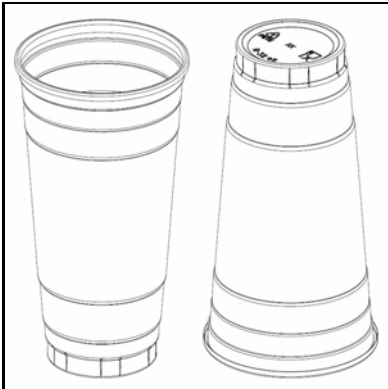
Stack Height per 125 Bases (inches)	TARGET: 15.875      MAX: 16.125      MIN: 15.625
Rolled Lip Diameter (inches)	TARGET: 4.213      MAX: 4.223      MIN: 4.203
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	<ul style="list-style-type: none"> <li>* No weight lines in print panel within 1/4" from step as per product drawing</li> <li>* No cracks and/or specks on side wall</li> <li>* Uniform rim roll.</li> <li>* Clear sharp edges with readable small print on logos/engraving</li> </ul>

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	300      bases per case
Number of Inners	12      stacks per case
Inner Pack Quantity	25      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 4      Width: 3      Height: 25
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Printed
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 44-C
Case Outer Dimensions (inches)	Length: 17.500      Width: 13.125      Height: 17.125
Case Cube (cubic feet)	2.28
Theoretical Gross Weight per Case (Lbs)	17
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 52.500      Width: 39.375      Height: 90.625
No. of Cases per Layer	9
No. of Layers High	5
No. of Cases per Pallet	45
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	815      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 04/12/2018  
SUPERSEDES DATE:



Amhil Product Code

**1PC 134**

1	2	3
4	5	6
7	8	9

**9B**

Pallet Pattern


Packaging Code

**APC134**

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 140</b>
Product Description	<b>APCC30C .3M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	30oz CLEAR CarCup
Product Drawing No.	11604-04
Theoretical Base Height (inches)	6.496 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 217.0

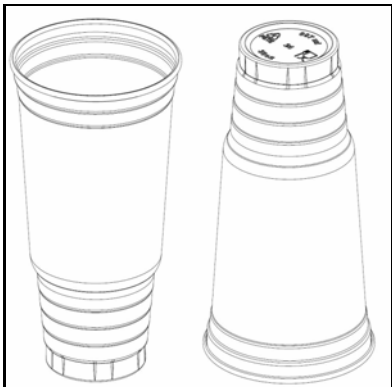
**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 26.625	MAX: 27.000	MIN: 26.250
Rolled Lip Diameter (inches)	TARGET: 4.213	MAX: 4.223	MIN: 4.203
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing * No cracks and/or specks on side wall * No open rim. * Clear sharp edges with readable small print on logos/engraving		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)		
Case Pack Quantity	300	bases per case	
Number of Inners	12	stacks per case	
Inner Pack Quantity	25	bases per sleeve	single stack single pack
Product Pack Orientation	Length: 4	Width: 3	Height: 25
Case Pack - Graphics	None		
- Graphic Color	None		
- Label	ZLX3609		
Inner Pack Closure	Single adhesive PVC tape		
Inner Packaging Material Description	Polyethylene		
Inner Pack Color	Printed		
Inner Packaging - Graphics	Printed		
- Graphic Color	None		
- Label	None		
Case Bursting Strength	ECT: 44-C		
Case Outer Dimensions (inches)	Length: 17.438	Width: 13.125	Height: 17.063
Case Cube (cubic feet)	2.26		
Theoretical Gross Weight per Case (Lbs)	54		
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 56.813	Width: 43.688	Height: 90.313
No. of Cases per Layer	7		
No. of Layers High	5		
No. of Cases per Pallet	35		
Unit Load Packaging Material	Polyethylene Stretchwrap		
Theoretical Gross Unit Load Weight (Lbs)	1940	Pallet included	

NAME: aec-QAF-11  
ISSUE DATE: 07/05/2017  
SUPERSEDES DATE:



**1PC 140**

1	2	5
		6
3	4	7

7D

### Pallet Pattern

	C/S APC140		

## APC140



10824024006803

10824024006803

DOCUMENT UNCONTROLLED IF PRINTED

**TECHNICAL DATA:**

Amhil Product Code	<b>1PC 320</b>
Product Description	<b>ACR20 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	20oz CLEAR COMMON RIM PET CUP
Product Drawing No.	11339-00
Theoretical Base Height (inches)	5.344 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 133.2

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 21.500	MAX: 21.750	MIN: 21.250
Rolled Lip Diameter (inches)	TARGET: 3.870	MAX: 3.880	MIN: 3.860
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* No weight lines in print panel within 1/4" from step as per product drawing. * No cracks and/or specks on side wall * Uniform rim roll. * Clear sharp edges with readable small print on logos/engraving		

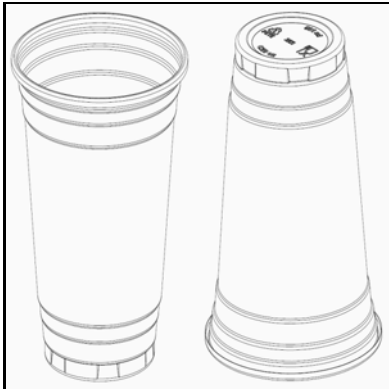
**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	1000	bases per case		
Number of Inners	20	stacks per case		
Inner Pack Quantity	50	bases per sleeve	single stack	single pack
Product Pack Orientation	Length: 5	Width: 4	Height: 50	
Case Pack - Graphics	Printed			
- Graphic Color	Green 3213			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 44-C			
Case Outer Dimensions (inches)	Length: 20.000	Width: 16.130	Height: 22.500	
Case Cube (cubic feet)	4.20			
Theoretical Gross Weight per Case (Lbs)	34			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 48.390	Width: 40.000	Height: 95.000	
No. of Cases per Layer	6			
No. of Layers High	4			
No. of Cases per Pallet	24			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	866	Pallet included		



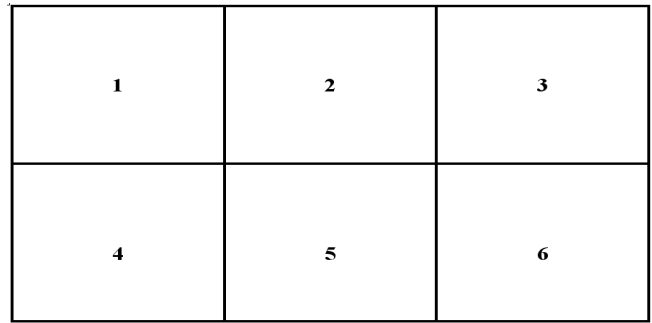
**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 01/23/2017  
SUPERSEDES DATE:



Amhil Product Code

**1PC 320**



**6B**

Pallet Pattern



Packaging Code

**ACR320**

**TECHNICAL DATA:**

Amhil Product Code	<b>1SL 130</b>	
Product Description	<b>ASL1 2.5M</b>	
Material Description and Blend	Polyethylene Terephthalate PET	
Style of Product	1oz CLEAR NON VENT SOUFFLE LID	
Product Drawing No.	11300-03	
Theoretical Base Height (inches)	0.242	Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 5.5	

**SPECIFICATION:**

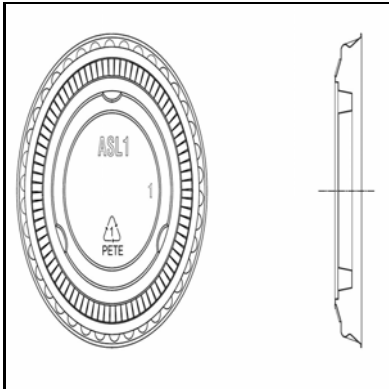
Stack Height per 125 Bases (inches)	TARGET: 11.625	MAX: 12.000	MIN: 11.250
Rolled Lip Diameter (inches)	TARGET:	MAX:	MIN:
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/- 0.06 inch)		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	2500	bases per case		
Number of Inners	20	stacks per case		
Inner Pack Quantity	125	bases per sleeve	single stack	single pack
Product Pack Orientation	Length: 125	Width: 5	Height: 4	
Case Pack - Graphics	Printed			
- Graphic Color	Black 90			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 32-C			
Case Outer Dimensions (inches)	Length: 12.250	Width: 10.000	Height: 8.375	
Case Cube (cubic feet)	0.59			
Theoretical Gross Weight per Case (Lbs)	5			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 49.000	Width: 40.000	Height: 88.750	
No. of Cases per Layer	16			
No. of Layers High	10			
No. of Cases per Pallet	160			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	850	Pallet included		

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 06/20/2019  
SUPERSEDES DATE:



Amhil Product Code

**1SL 130**

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

**16A**

Pallet Pattern

 <p><b>ASL1</b></p> <p>For use with ASB075 &amp; ASB100 Plastic Soufflé Pots Para usar con ASB075 &amp; ASB100 Envasos de Plástico para Soufflé Utiliser avec ASB075 &amp; ASB100 Contenants en Plastique pour Soufflé Zum gebrauch mit ASB075 &amp; ASB100 Schalenbecher aus Kunststoff Per utilizzare con ASB075 &amp; ASB100 Contenitori in Plastica per Soufflé</p> <p>2500/CASE 125/SLEEVE</p> <p>PETE</p> <p>1 08 24024 00721 3</p>	 <p><b>ASL1</b></p> <p>Clear Plastic Soufflé Lids Tapas de Plástico Transparente para Soufflé Couvercles en Plastique Transparent pour Soufflé Schalendeckel aus Transparentem Kunststoff Coperchi in Plastica Trasparente per Soufflé</p> <p>2500/CASE 125/SLEEVE</p> <p>PETE</p> <p>1 08 24024 00721 3</p>	 <p><b>ASL1</b></p> <p>For use with ASB075 &amp; ASB100 Plastic Soufflé Pots Para usar con ASB075 &amp; ASB100 Envasos de Plástico para Soufflé Utiliser avec ASB075 &amp; ASB100 Contenants en Plastique pour Soufflé Zum gebrauch mit ASB075 &amp; ASB100 Schalenbecher aus Kunststoff Per utilizzare con ASB075 &amp; ASB100 Contenitori in Plastica per Soufflé</p> <p>2500/CASE 125/SLEEVE</p> <p>PETE</p> <p>1 08 24024 00721 3</p>	 <p><b>ASL1</b></p> <p>Clear Plastic Soufflé Lids Tapas de Plástico Transparente para Soufflé Couvercles en Plastique Transparent pour Soufflé Schalendeckel aus Transparentem Kunststoff Coperchi in Plastica Trasparente per Soufflé</p> <p>2500/CASE 125/SLEEVE</p> <p>PETE</p> <p>1 08 24024 00721 3</p>
	 <p>ASL130</p>		<p>ASL 130</p> <p>this side down</p>

Packaging Code

**ASL130**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1SL 200</b>
Product Description	<b>ASL2 2.5M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	1.5/2/2.5oz CLR SOUFFLE LID
Product Drawing No.	9257D102-02
Theoretical Base Height (inches)	0.297 Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 11.5

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 12.250	MAX: 12.750	MIN: 11.750
Rolled Lip Diameter (inches)	TARGET:	MAX:	MIN:
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch)		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)		
Case Pack Quantity	2500	bases per case	
Number of Inners	0	stacks per case	
Inner Pack Quantity	0	bases per sleeve	
Product Pack Orientation	Length: 0	Width: 0	Height: 0
Case Pack - Graphics	Printed		
- Graphic Color	Black 90		
- Label	None		
Inner Pack Closure	Single adhesive PVC tape		
Inner Packaging Material Description	Polyethylene		
Inner Pack Color			
Inner Packaging - Graphics			
- Graphic Color			
- Label			
Case Bursting Strength	ECT: 32-C		
Case Outer Dimensions (inches)	Length: 13.625	Width: 13.625	Height: 13.500
Case Cube (cubic feet)	1.45		
Theoretical Gross Weight per Case (Lbs)	8		
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 40.875	Width: 40.875	Height: 99.500
No. of Cases per Layer	9		
No. of Layers High	7		
No. of Cases per Pallet	63		
Unit Load Packaging Material	Polyethylene Stretchwrap		
Theoretical Gross Unit Load Weight (Lbs)	554	Pallet included	

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



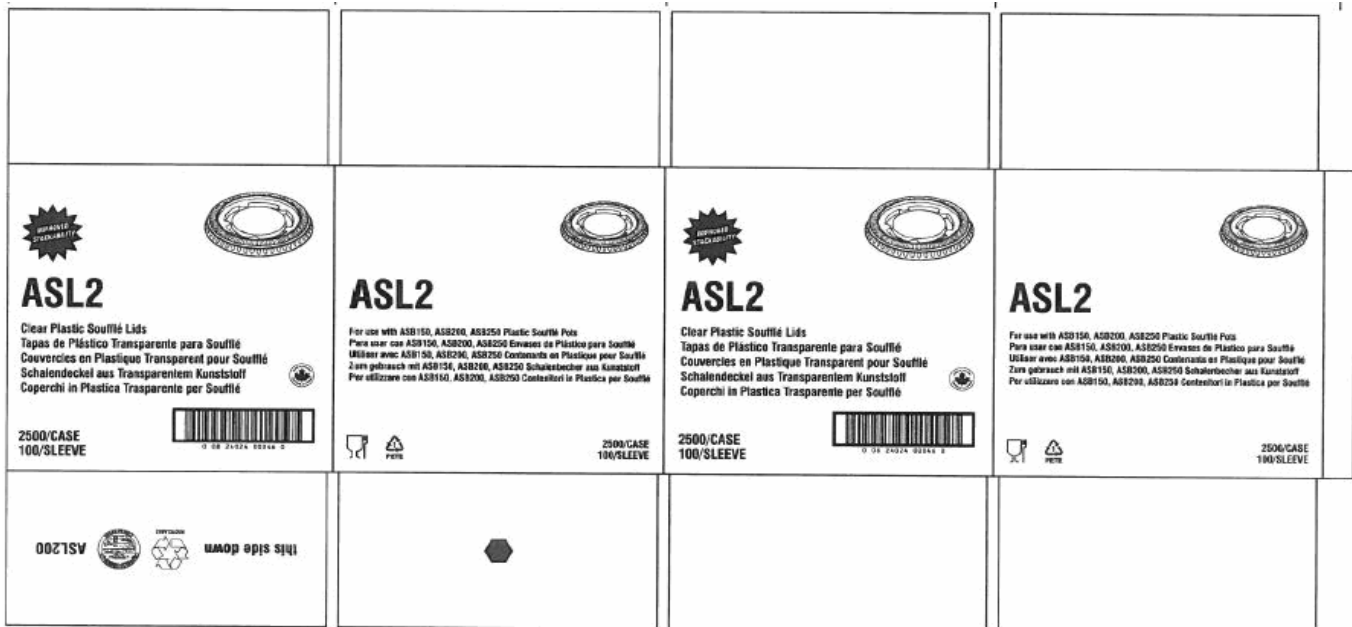
Amhil Product Code

**1SL 200**

1	2	3
4	5	6
7	8	9

**9B**

Pallet Pattern



Packaging Code

**ASL200**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 09/26/2013  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1SP 100</b>
Product Description	<b>ASB100 (POLYPRO) 2.5M</b>
Material Description and Blend	PolyPropylene Filled PP
Style of Product	1oz POLYPRO SOUFFLE BASE
Product Drawing No.	11300-03
Theoretical Base Height (inches)	1.358      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 9.5

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 16.750      MAX: 17.250      MIN: 16.250
Rolled Lip Diameter (inches)	TARGET: 1.750      MAX: 1.750      MIN: 1.750
Top Load Crush Test (kilograms)	MIN: 8
General Attributes	* Clear sharp edges with readable small print on logos/engraving

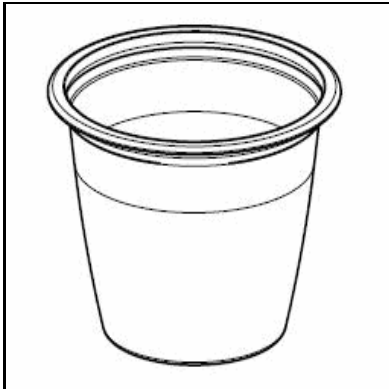
**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)		
Case Pack Quantity	2500	bases per case	
Number of Inners	10	stacks per case	
Inner Pack Quantity	250	bases per sleeve	single stack      double pack
Product Pack Orientation	Length: 125	Width: 4	Height: 5
Case Pack - Graphics	Printed		
- Graphic Color	Black 90		
- Label	None		
Inner Pack Closure	Single adhesive PVC tape		
Inner Packaging Material Description	Polyethylene		
Inner Pack Color	Printed		
Inner Packaging - Graphics	Printed		
- Graphic Color	None		
- Label	None		
Case Bursting Strength	ECT: 32-C		
Case Outer Dimensions (inches)	Length: 17.500	Width: 7.375	Height: 9.250
Case Cube (cubic feet)	0.69		
Theoretical Gross Weight per Case (Lbs)	7		
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 42.375	Width: 36.875	Height: 97.500
No. of Cases per Layer	12		
No. of Layers High	10		
No. of Cases per Pallet	120		
Unit Load Packaging Material	Polyethylene Stretchwrap		
Theoretical Gross Unit Load Weight (Lbs)	830	Pallet included	



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 09/26/2013  
SUPERSEDES DATE:



Amhil Product Code

**1SP 100**

1	6	11
2	7	
3	8	12
4	9	
5	10	

**12I**

Pallet Pattern

 <p><b>ASB100</b> 1 oz. - 30ml Plastic Soufflé Pots Envases de Plástico para Soufflé Contenants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contenitori in Plastica per Soufflé 2500/CASE 250/SLEEVE</p>  <p>1 08 24024 00621 6</p>	 <p><b>ASB100</b> 1 oz. - 30ml Plastic Soufflé Pots Envases de Plástico para Soufflé Contenants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contenitori in Plastica per Soufflé 2500/CASE 250/SLEEVE</p>  <p>1 08 24024 00621 6</p>	 <p><b>ASB100</b> 1 oz. - 30ml Plastic Soufflé Pots Envases de Plástico para Soufflé Contenants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contenitori in Plastica per Soufflé 2500/CASE 250/SLEEVE</p>  <p>1 08 24024 00621 6</p>	 <p><b>ASB100</b> 1 oz. - 30ml Plastic Soufflé Pots Envases de Plástico para Soufflé Contenants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contenitori in Plastica per Soufflé 2500/CASE 250/SLEEVE</p>  <p>1 08 24024 00621 6</p>
 <p>THIS SIDE DOWN</p>		 <p>SPA 100 MM/DD/YY</p>	

Packaging Code

**SPA100**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1SP 150</b>
Product Description	<b>ASB150 (POLYPRO) 2.5M</b>
Material Description and Blend	PolyPropylene Natural
Style of Product	1.5oz NATURAL SOUFFLE POT
Product Drawing No.	10729-00
Theoretical Base Height (inches)	0.886      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 14.4

**SPECIFICATION:**

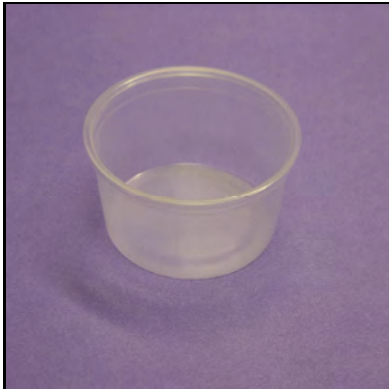
Stack Height per 125 Bases (inches)	TARGET: 17.000      MAX: 17.500      MIN: 16.500
Rolled Lip Diameter (inches)	TARGET: 2.440      MAX: 2.450      MIN: 2.430
Top Load Crush Test (kilograms)	MIN: 10
General Attributes	* Clear sharp edges with readable small print on logos/engraving

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	2500      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	250      bases per sleeve      single stack      double pack
Product Pack Orientation	Length: 125      Width: 4      Height: 5
Case Pack - Graphics	Printed
- Graphic Color	Black 90
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Printed
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 32-C
Case Outer Dimensions (inches)	Length: 17.875      Width: 10.375      Height: 13.125
Case Cube (cubic feet)	1.41
Theoretical Gross Weight per Case (Lbs)	10
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 49.000      Width: 38.625      Height: 96.875
No. of Cases per Layer	10
No. of Layers High	7
No. of Cases per Pallet	70
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	715      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:



Amhil Product Code

**1SP 150**

1			3	4	5
2					
6	7	8	9		
			10		

**10G**

Pallet Pattern

 <p><b>ASB150</b> 1.5 oz. - 45ml Plastic Souffle Pots Envasos de Plástico para Soufflé Contenants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contentori in Plastica per Soufflé</p> <p>2500/CASE 250/SLEEVE</p> 		 <p><b>ASB150</b> 1.5 oz. - 45ml Plastic Souffle Pots Envasos de Plástico para Soufflé Contenants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contentori in Plastica per Soufflé</p> <p>2500/CASE 250/SLEEVE</p> 	
		<p>150ASP</p>  <p>this side down</p>	

Packaging Code

**SPA150**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1SP 200</b>
Product Description	<b>ASB200 (POLYPRO) 2.5M</b>
Material Description and Blend	PolyPropylene Natural
Style of Product	2oz NATURAL SOUFFLE BASE
Product Drawing No.	10730-00
Theoretical Base Height (inches)	1.189      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 14.2

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 17.000	MAX: 17.500	MIN: 16.500
Rolled Lip Diameter (inches)	TARGET: 2.440	MAX: 2.450	MIN: 2.430
Top Load Crush Test (kilograms)	MIN: 10		
General Attributes	* Clear sharp edges with readable small print on logos/engraving		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	2500	bases per case		
Number of Inners	10	stacks per case		
Inner Pack Quantity	250	bases per sleeve	single stack	double pack
Product Pack Orientation	Length: 125	Width: 4	Height: 5	
Case Pack - Graphics	Printed			
- Graphic Color	Black 90			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 32-C			
Case Outer Dimensions (inches)	Length: 17.875	Width: 10.375	Height: 13.125	
Case Cube (cubic feet)	1.41			
Theoretical Gross Weight per Case (Lbs)	10			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 49.000	Width: 38.625	Height: 96.875	
No. of Cases per Layer	10			
No. of Layers High	7			
No. of Cases per Pallet	70			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	750	Pallet included		

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:



Amhil Product Code

**1SP 200**

1			3	4	5
2					
6	7	8	9		
			10		

**10G**

Pallet Pattern



Packaging Code

**SPA200**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1SP 550</b>
Product Description	<b>ASB550 (POLYPRO) 2.5M</b>
Material Description and Blend	PolyPropylene Natural
Style of Product	5.5oz NATURAL SOUFFLE POT
Product Drawing No.	10734-00
Theoretical Base Height (inches)	2.362      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 34.5

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 19.000      MAX: 19.500      MIN: 18.500
Rolled Lip Diameter (inches)	TARGET: 2.930      MAX: 2.940      MIN: 2.920
Top Load Crush Test (kilograms)	MIN: 14
General Attributes	* Clear sharp edges with readable small print on logos/engraving

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	2500      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	250      bases per sleeve      single stack      double pack
Product Pack Orientation	Length: 5      Width: 4      Height: 125
Case Pack - Graphics	Printed
- Graphic Color	Black 90
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Printed
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 44-C
Case Outer Dimensions (inches)	Length: 15.563      Width: 12.500      Height: 21.000
Case Cube (cubic feet)	2.36
Theoretical Gross Weight per Case (Lbs)	21
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 46.688      Width: 37.500      Height: 89.000
No. of Cases per Layer	9
No. of Layers High	4
No. of Cases per Pallet	36
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	806      Pallet included



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:



Amhil Product Code

**1SP 550**

1	2	3
4	5	6
7	8	9

**9B**

Pallet Pattern

<p><b>ASB550</b> 5.5 oz. - 162ml Plastic Soufflé Pots Envasés de Plástico para Soufflé Contentants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contentitori in Plastica per Soufflé</p> <p>2500/CASE 250/SLEEVE</p>	<p><b>ASB550</b> 5.5 oz. - 162ml Plastic Soufflé Pots Envasés de Plástico para Soufflé Contentants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contentitori in Plastica per Soufflé</p> <p>2500/CASE 250/SLEEVE</p>	<p><b>ASB550</b> 5.5 oz. - 162ml Plastic Soufflé Pots Envasés de Plástico para Soufflé Contentants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contentitori in Plastica per Soufflé</p> <p>2500/CASE 250/SLEEVE</p>	<p><b>ASB550</b> 5.5 oz. - 162ml Plastic Soufflé Pots Envasés de Plástico para Soufflé Contentants en Plastique pour Soufflé Schalenbecher aus Kunststoff Contentitori in Plastica per Soufflé</p> <p>2500/CASE 250/SLEEVE</p>
<p>this side down</p> <p>SPA 550 MM/DD/YY</p>			

Packaging Code

**SPA550**

**TECHNICAL DATA:**

Amhil Product Code	<b>1SP B150P</b>
Product Description	<b>ASB150 BLACK (POLYPRO) 2.5M</b>
Material Description and Blend	PolyPropylene Black
Style of Product	1.5oz BLACK PP SOUFFLE POT
Product Drawing No.	10729-00
Theoretical Base Height (inches)	0.886      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 14.4

**SPECIFICATION:**

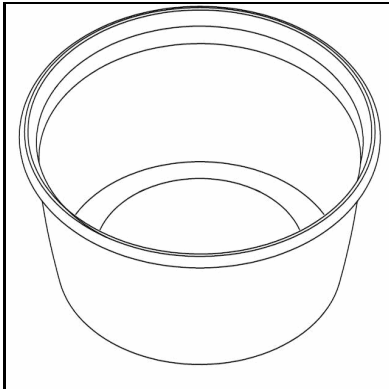
Stack Height per 125 Bases (inches)	TARGET: 17.000	MAX: 17.500	MIN: 16.500
Rolled Lip Diameter (inches)	TARGET: 2.440	MAX: 2.450	MIN: 2.430
Top Load Crush Test (kilograms)	MIN: 10		
General Attributes	* Clear sharp edges with readable small print on logos/engraving		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	2500	bases per case		
Number of Inners	10	stacks per case		
Inner Pack Quantity	250	bases per sleeve	single stack	double pack
Product Pack Orientation	Length: 125	Width: 4	Height: 5	
Case Pack - Graphics	Printed			
- Graphic Color	Black 90			
- Label	ZLX2483			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 32-C			
Case Outer Dimensions (inches)	Length: 17.875	Width: 10.375	Height: 13.125	
Case Cube (cubic feet)	1.41			
Theoretical Gross Weight per Case (Lbs)	10			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 49.000	Width: 38.625	Height: 96.875	
No. of Cases per Layer	10			
No. of Layers High	7			
No. of Cases per Pallet	70			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	715	Pallet included		

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:



Amhil Product Code

**1SP B150P**

1			3	4	5
2					
6	7	8	9		
			10		

**10G**

Pallet Pattern



Packaging Code

**SPA150**

**BLACK**  
**ASB150**



10624024004700

**BLACK**  
**ASB150**



10624024004700

**ZLX2483**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>1SP B200P</b>
Product Description	<b>ASB200 BLACK (POLYPRO) 2.5M</b>
Material Description and Blend	PolyPropylene Black
Style of Product	2oz BLACK PP SOUFFLE POT
Product Drawing No.	10730-00
Theoretical Base Height (inches)	1.189      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 14.2

**SPECIFICATION:**

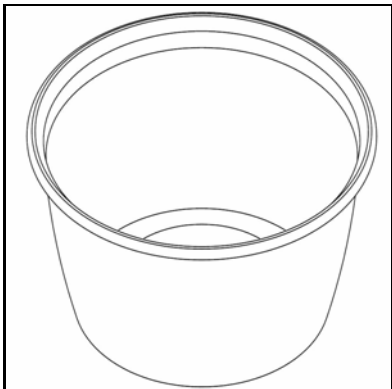
Stack Height per 125 Bases (inches)	TARGET: 17.000      MAX: 17.500      MIN: 16.500
Rolled Lip Diameter (inches)	TARGET: 2.440      MAX: 2.450      MIN: 2.430
Top Load Crush Test (kilograms)	MIN: 10
General Attributes	* Clear sharp edges with readable small print on logos/engraving

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)		
Case Pack Quantity	2500	bases per case	
Number of Inners	10	stacks per case	
Inner Pack Quantity	250	bases per sleeve	single stack      double pack
Product Pack Orientation	Length: 125	Width: 4	Height: 5
Case Pack - Graphics	Printed		
- Graphic Color	Black 90		
- Label	None		
Inner Pack Closure	Single adhesive PVC tape		
Inner Packaging Material Description	Polyethylene		
Inner Pack Color	Printed		
Inner Packaging - Graphics	Printed		
- Graphic Color	None		
- Label	None		
Case Bursting Strength	ECT: 32-C		
Case Outer Dimensions (inches)	Length: 17.875	Width: 10.375	Height: 13.125
Case Cube (cubic feet)	1.41		
Theoretical Gross Weight per Case (Lbs)	10		
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 49.000	Width: 38.625	Height: 96.875
No. of Cases per Layer	10		
No. of Layers High	7		
No. of Cases per Pallet	70		
Unit Load Packaging Material	Polyethylene Stretchwrap		
Theoretical Gross Unit Load Weight (Lbs)	750	Pallet included	

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 02/20/2009  
SUPERSEDES DATE:



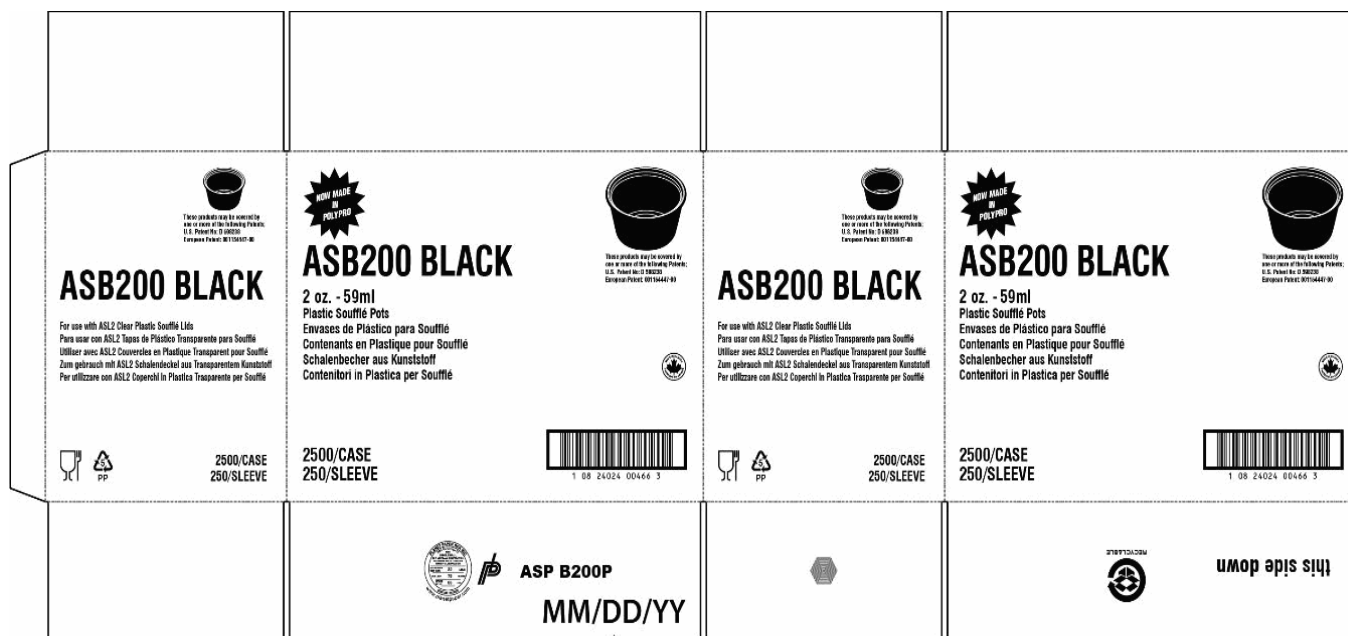
Amhil Product Code

**1SP B200P**

1			3	4	5
2					
6	7	8	9		
			10		

**10G**

Pallet Pattern



Packaging Code

**ASPB200P**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 601</b>
Product Description	<b>A600P PET 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	10oz CLEAR PET XSS CD LID
Product Drawing No.	8632-06
Theoretical Base Height (inches)	0.361      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 17.8

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 18.000      MAX: 18.500      MIN: 17.500
Rolled Lip Diameter (inches)	TARGET:      MAX:      MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	1000      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	100      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 5      Width: 2      Height: 100
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Clear
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 29-C
Case Outer Dimensions (inches)	Length: 16.875      Width: 7.000      Height: 19.000
Case Cube (cubic feet)	1.30
Theoretical Gross Weight per Case (Lbs)	6
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 44.875      Width: 37.875      Height: 81.000
No. of Cases per Layer	14
No. of Layers High	4
No. of Cases per Pallet	56
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	386      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



Amhil Product Code

**6V2 601**

1	2	3	4	5			
				6			
				7			
8				11	12	13	14
9							
10							

**14B**

Pallet Pattern

	THIS SIDE UP		
<b>A600P CLEAR PLASTIC LIDS</b>    <b>STRAW SLOT</b> CLEAR COLD DRINK LID   PETE CUPS ARE RECYCLABLE PLEASE RECYCLE   1-888-745574-00101-4	<b>A600P CLEAR PLASTIC LIDS</b>    <b>STRAW SLOT</b> CLEAR COLD DRINK LID   PETE CUPS ARE RECYCLABLE PLEASE RECYCLE   1-888-745574-00101-4	<b>A600P CLEAR PLASTIC LIDS</b>    <b>STRAW SLOT</b> CLEAR COLD DRINK LID   PETE CUPS ARE RECYCLABLE PLEASE RECYCLE   1-888-745574-00101-4	<b>A600P CLEAR PLASTIC LIDS</b>    <b>STRAW SLOT</b> CLEAR COLD DRINK LID   PETE CUPS ARE RECYCLABLE PLEASE RECYCLE   1-888-745574-00101-4
	OTHER SIDE UP		 <b>FV1 600</b>  <b>MM/DD/YY</b> 

Packaging Code

**FV1600**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 627</b>
Product Description	<b>A626P PET 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	16/24oz PET CLEAR XSS CD LID
Product Drawing No.	10135-03
Theoretical Base Height (inches)	0.365      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 27.4

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 19.500      MAX: 20.000      MIN: 19.000
Rolled Lip Diameter (inches)	TARGET:              MAX:              MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	1000      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	100      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 2      Width: 5      Height: 100
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Printed
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 29-C
Case Outer Dimensions (inches)	Length: 21.000      Width: 8.688      Height: 20.500
Case Cube (cubic feet)	2.16
Theoretical Gross Weight per Case (Lbs)	8
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 52.125      Width: 42.000      Height: 87.000
No. of Cases per Layer	12
No. of Layers High	4
No. of Cases per Pallet	48
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	434      Pallet included



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



Amhil Product Code

**6V2 627**

1	2	3	4	5	6
7	8	9	10	11	12

**12A**

Pallet Pattern



Packaging Code

**FV1626**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 636</b>
Product Description	<b>A636P PET 500</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	32oz PET CLEAR XSS CD LID
Product Drawing No.	8637-06
Theoretical Base Height (inches)	0.405      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 32.8

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 17.750      MAX: 17.250      MIN: 18.250
Rolled Lip Diameter (inches)	TARGET:              MAX:              MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	500      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	50      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 5      Width: 2      Height: 50
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Clear
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 29-C
Case Outer Dimensions (inches)	Length: 22.875      Width: 9.375      Height: 10.250
Case Cube (cubic feet)	1.27
Theoretical Gross Weight per Case (Lbs)	5
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 45.750      Width: 37.500      Height: 87.000
No. of Cases per Layer	8
No. of Layers High	8
No. of Cases per Pallet	64
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	370      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



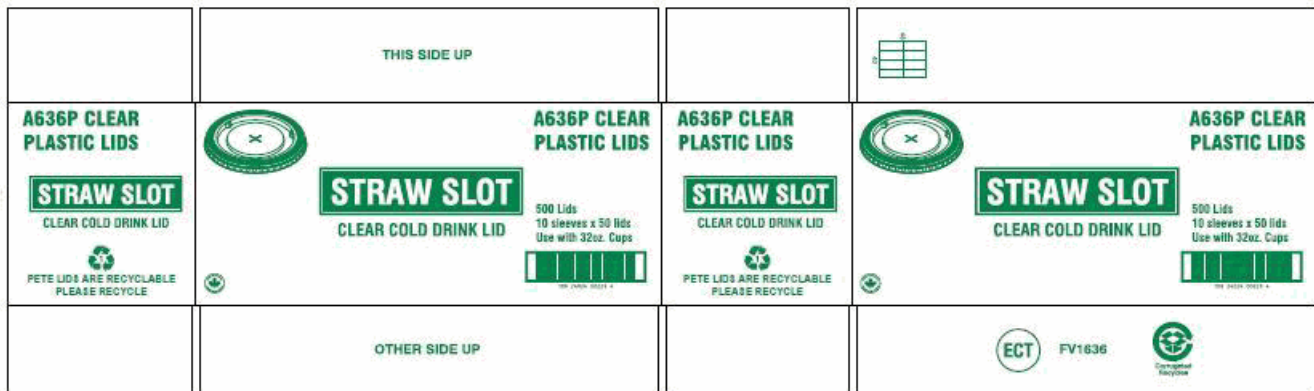
Amhil Product Code

**6V2 636**

1	5
2	6
3	7
4	8

**8D**

Pallet Pattern



Packaging Code

**FV1636**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 663</b>
Product Description	<b>A662PC PET 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	12/14/16/18/20oz CLR PET XSSLD
Product Drawing No.	
Theoretical Base Height (inches)	0.361      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 24.7

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 19.500      MAX: 20.000      MIN: 19.000
Rolled Lip Diameter (inches)	TARGET:      MAX:      MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	1000      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	100      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 5      Width: 2      Height: 100
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Clear
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 29-C
Case Outer Dimensions (inches)	Length: 19.625      Width: 8.125      Height: 20.500
Case Cube (cubic feet)	1.89
Theoretical Gross Weight per Case (Lbs)	7
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 48.750      Width: 39.250      Height: 87.000
No. of Cases per Layer	12
No. of Layers High	4
No. of Cases per Pallet	48
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	386      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



Amhil Product Code

**6V2 663**

1	2	3	4	5	6
7	8	9	10	11	12

**12A**

Pallet Pattern



Packaging Code

**FV1662**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 D601</b>
Product Description	<b>ADL600 PET 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	10oz CLEAR PET DM LID W/ HOLE
Product Drawing No.	8632-06
Theoretical Base Height (inches)	1.505      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 26.0

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 17.500      MAX: 18.000      MIN: 17.000
Rolled Lip Diameter (inches)	TARGET:              MAX:              MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	1000      bases per case
Number of Inners	10      stacks per case
Inner Pack Quantity	100      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 5      Width: 2      Height: 100
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Clear
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 32-C
Case Outer Dimensions (inches)	Length: 16.750      Width: 7.000      Height: 18.500
Case Cube (cubic feet)	1.26
Theoretical Gross Weight per Case (Lbs)	8
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 44.750      Width: 37.750      Height: 79.000
No. of Cases per Layer	14
No. of Layers High	4
No. of Cases per Pallet	56
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	498      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



Amhil Product Code

**6V2 D601**

1	2	3	4	5			
				6			
				7			
8				11	12	13	14
9							
10							

**14B**

Pallet Pattern



Packaging Code

**FV1D600**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 D637</b>
Product Description	<b>ADL636 PET 500</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	32oz CLEAR PET DOME LD W/ HOLE
Product Drawing No.	8637-06
Theoretical Base Height (inches)	1.805      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 49.6

**SPECIFICATION:**

Stack Height per 125 Bases (inches)	TARGET: 15.000      MAX: 15.500      MIN: 14.500
Rolled Lip Diameter (inches)	TARGET:              MAX:              MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

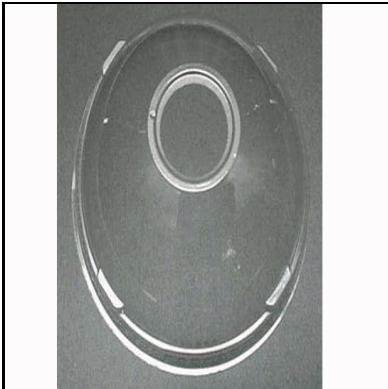
**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	500      bases per case
Number of Inners	20      stacks per case
Inner Pack Quantity	25      bases per sleeve      double stack      single pack
Product Pack Orientation	Length: 5      Width: 2      Height: 50
Case Pack - Graphics	Printed
- Graphic Color	Green 21
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Clear
Inner Packaging - Graphics	Printed
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 29-C
Case Outer Dimensions (inches)	Length: 22.625      Width: 9.250      Height: 14.750
Case Cube (cubic feet)	1.79
Theoretical Gross Weight per Case (Lbs)	6
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 45.250      Width: 37.000      Height: 78.750
No. of Cases per Layer	8
No. of Layers High	5
No. of Cases per Pallet	40
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	290      Pallet included



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/21/2006  
SUPERSEDES DATE:



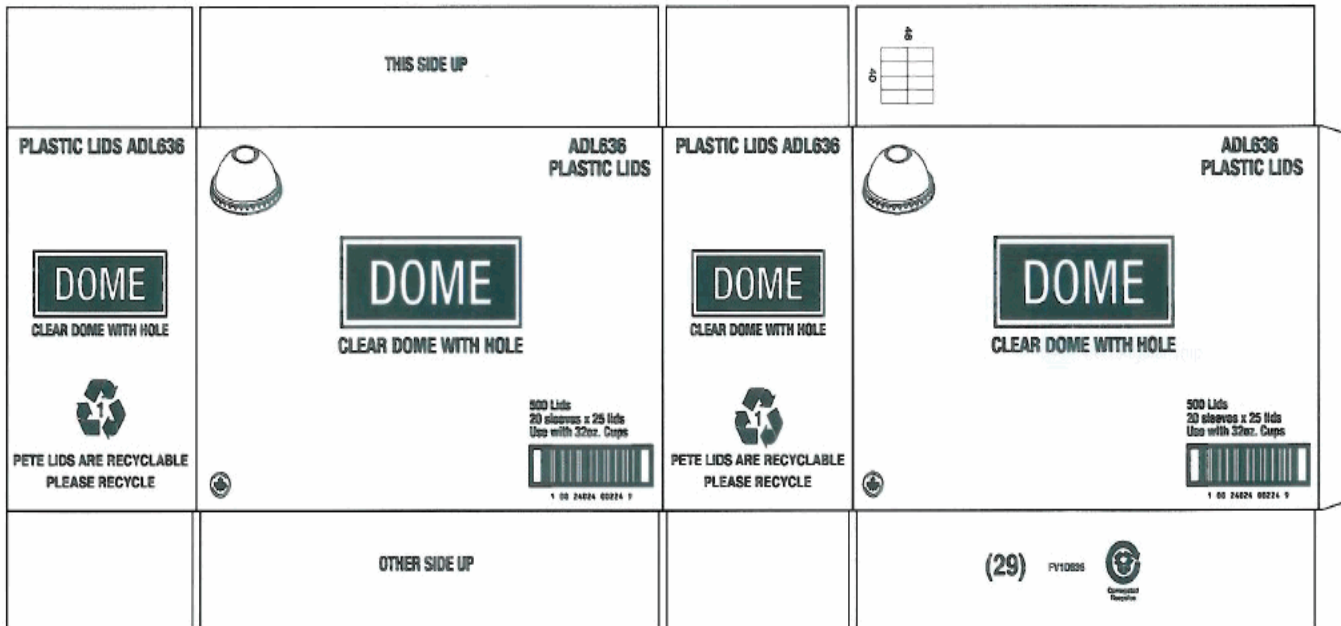
Amhil Product Code

**6V2 D637**

1	5
2	6
3	7
4	8

**8D**

Pallet Pattern



Packaging Code

**FV1D636**

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/28/2007  
SUPERSEDES DATE:

**TECHNICAL DATA:**

Amhil Product Code	<b>6V2 D920</b>
Product Description	<b>ADL924 "DFD" 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	9/12/16/20/24 CLR DOME W/ HOLE
Product Drawing No.	
Theoretical Base Height (inches)	1.705      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 42.1

**SPECIFICATION:**

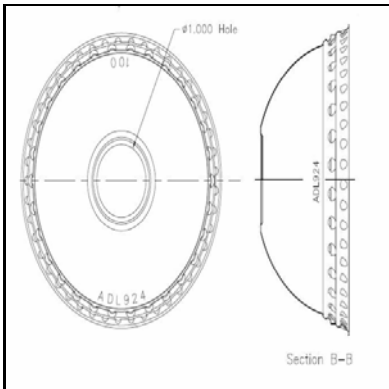
Stack Height per 125 Bases (inches)	TARGET: 18.250      MAX: 18.750      MIN: 17.750
Rolled Lip Diameter (inches)	TARGET:              MAX:              MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	1000      bases per case
Number of Inners	20      stacks per case
Inner Pack Quantity	50      bases per sleeve      single stack      single pack
Product Pack Orientation	Length: 5      Width: 4      Height: 50
Case Pack - Graphics	None
- Graphic Color	None
- Label	ZLX2201
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	Printed
Inner Packaging - Graphics	None
- Graphic Color	None
- Label	None
Case Bursting Strength	ECT: 32-C
Case Outer Dimensions (inches)	Length: 21.000      Width: 16.750      Height: 9.875
Case Cube (cubic feet)	2.01
Theoretical Gross Weight per Case (Lbs)	11
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 50.250      Width: 42.000      Height: 84.000
No. of Cases per Layer	6
No. of Layers High	8
No. of Cases per Pallet	48
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	578      Pallet included

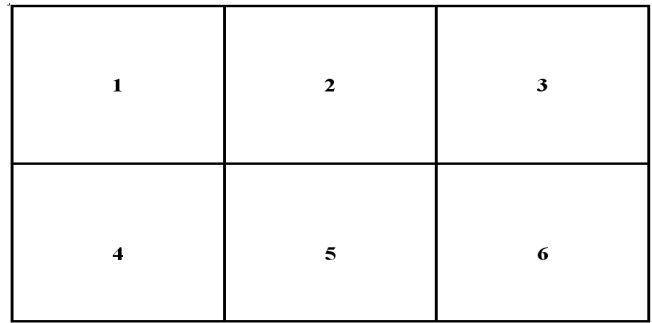
**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 12/28/2007  
SUPERSEDES DATE:



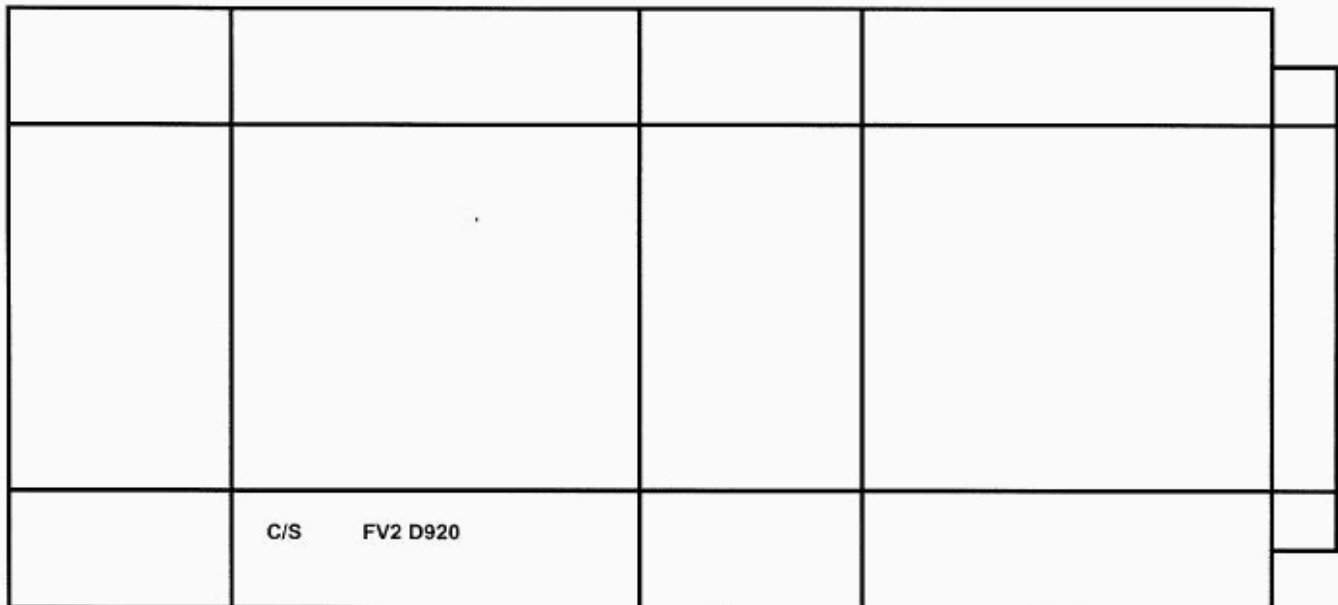
Amhil Product Code

**6V2 D920**



**6B**

Pallet Pattern



Packaging Code

**FV2D920**

**ADL924**

CLEAR DOUBLE FIT DOME LID  
WITH HOLE

USE WITH APC9, APC12, APC16, APC20, APC24

1000/CS 50/SLEEVE

10824024004328

**ADL924**

CLEAR DOUBLE FIT DOME LID  
WITH HOLE

USE WITH APC9, APC12, APC16, APC20, APC24

1000/CS 50/SLEEVE

10824024004328

ZLX2201

**TECHNICAL DATA:**

Amhil Product Code	<b>6V6 303</b>
Product Description	<b>ASP662 SIP THRU DOME LID 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	APC9/12/20 CLR SIPTHU DOME LID
Product Drawing No.	10132-03
Theoretical Base Height (inches)	0.857      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 41.6

**SPECIFICATION:**

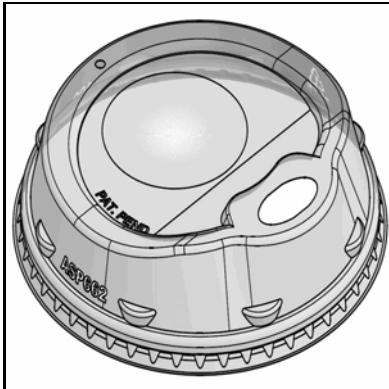
Stack Height per 125 Bases (inches)	TARGET: 15.000	MAX: 15.500	MIN: 14.500
Rolled Lip Diameter (inches)	TARGET:	MAX:	MIN:
Top Load Crush Test (kilograms)	MIN: 0		
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/- 0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)		

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	1000	bases per case		
Number of Inners	10	stacks per case		
Inner Pack Quantity	100	bases per sleeve	single stack	single pack
Product Pack Orientation	Length: 5	Width: 2	Height: 100	
Case Pack - Graphics	None			
- Graphic Color	None			
- Label	ZLX3963			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Printed			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 29-C			
Case Outer Dimensions (inches)	Length: 19.625	Width: 8.125	Height: 15.625	
Case Cube (cubic feet)	1.44			
Theoretical Gross Weight per Case (Lbs)	10			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 47.375	Width: 40.625	Height: 83.125	
No. of Cases per Layer	12			
No. of Layers High	5			
No. of Cases per Pallet	60			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	650	Pallet included		

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 07/11/2018  
SUPERSEDES DATE:



Amhil Product Code

**6V6 303**

1	6	11
2	7	
3	8	
4	9	12
5	10	

**12I**

Pallet Pattern

	C/S CP0274			

Packaging Code

**CP0274**

**ASP662**  
**SIP THRU DOME LID**  
 9/12/20/oz CLEAR SIP THRU DOME LID  
 FITS APC9, APC12, APC20 CUPS  
  
 1 082402 400697 1

**ASP662**  
**SIP THRU DOME LID**  
 9/12/20/oz CLEAR SIP THRU DOME LID  
 FITS APC9, APC12, APC20 CUPS  
  
 1 082402 400697 1

**ZLX3963**

**TECHNICAL DATA:**

Amhil Product Code	<b>6V6 311</b>
Product Description	<b>ASP626 SIP THRU DOME 1M</b>
Material Description and Blend	Polyethylene Terephthalate PET
Style of Product	C9-22 &16/24 CLR SIP DOME LID
Product Drawing No.	10135-03
Theoretical Base Height (inches)	0.853      Derived from tooling dimensions
Weight per 10 Bases (grams)	MIN: 33.8

**SPECIFICATION:**

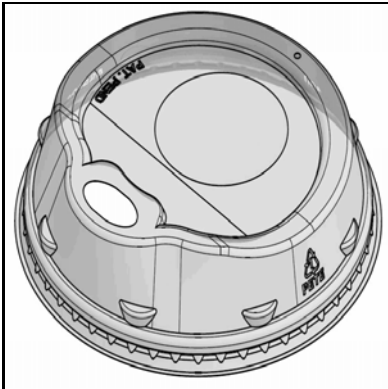
Stack Height per 125 Bases (inches)	TARGET: 15.000      MAX: 15.500      MIN: 14.500
Rolled Lip Diameter (inches)	TARGET:              MAX:              MIN:
Top Load Crush Test (kilograms)	MIN: 0
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/- 0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)

**PACKAGING AND LOGISTICS:**

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)
Case Pack Quantity	1000      bases per case
Number of Inners	0      stacks per case
Inner Pack Quantity	0      bases per sleeve
Product Pack Orientation	Length: 0      Width: 0      Height: 0
Case Pack - Graphics	Printed
- Graphic Color	Black 90
- Label	None
Inner Pack Closure	Single adhesive PVC tape
Inner Packaging Material Description	Polyethylene
Inner Pack Color	
Inner Packaging - Graphics	
- Graphic Color	
- Label	
Case Bursting Strength	ECT: 29-C
Case Outer Dimensions (inches)	Length: 20.500      Width: 8.375      Height: 16.000
Case Cube (cubic feet)	1.59
Theoretical Gross Weight per Case (Lbs)	13
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 45.625      Width: 37.250      Height: 85.000
No. of Cases per Layer	10
No. of Layers High	5
No. of Cases per Pallet	50
Unit Load Packaging Material	Polyethylene Stretchwrap
Theoretical Gross Unit Load Weight (Lbs)	700      Pallet included

**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

NAME: aec-QAF-11  
ISSUE DATE: 07/18/2018  
SUPERSEDES DATE:



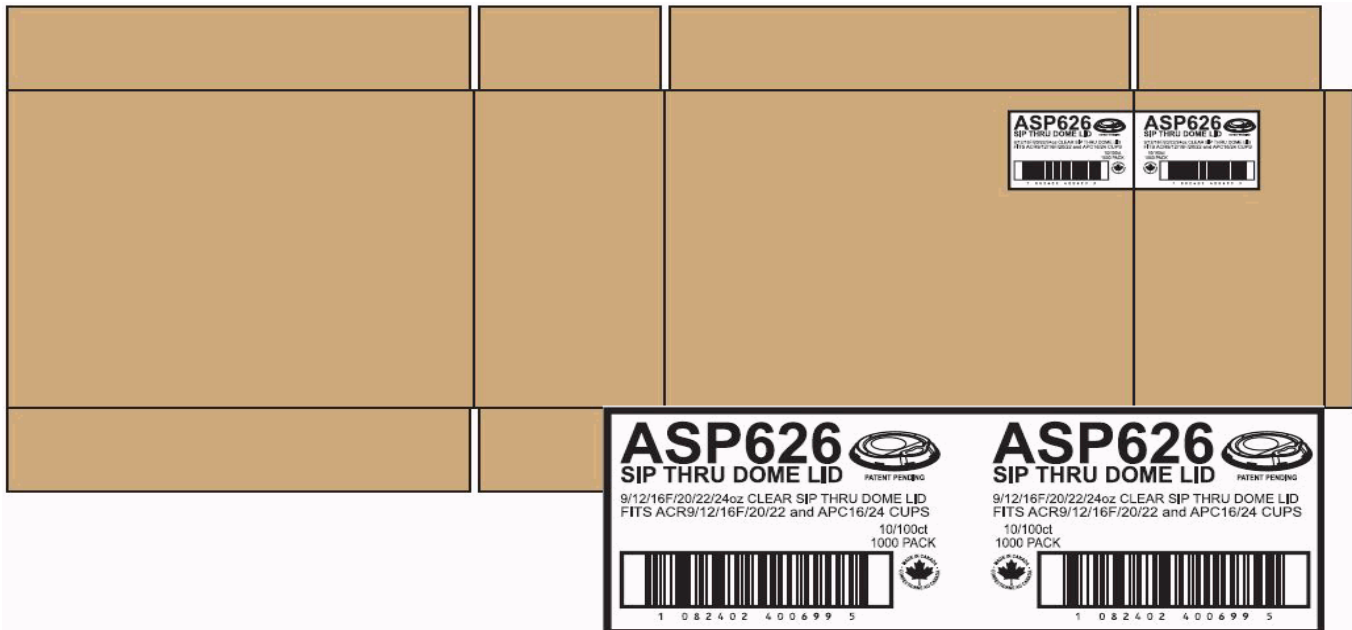
Amhil Product Code

**6V6 311**

1			3	4	5
2					
6	7	8	9		
			10		

**10G**

Pallet Pattern



Packaging Code

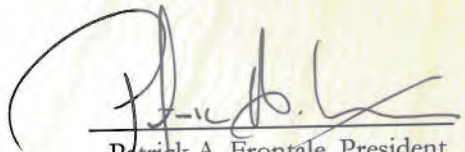
**FV6311**



This  
**2019**  
**CERTIFICATION**  
of  
**FDA / IMS**  
Compliance  
is issued to

**Amhil Enterprises**  
**Brantford, Ontario, Canada**

This is to certify that Amhil Enterprises, Brantford, Ontario, Canada  
by Packaging Consultants International and have been found to be in compliance  
with the latest U. S. FDA Standards "Fabrication of Single Service Containers  
and Closures for Milk and Milk Products"

  
Patrick A. Frontale, President  
Packaging Consultants International



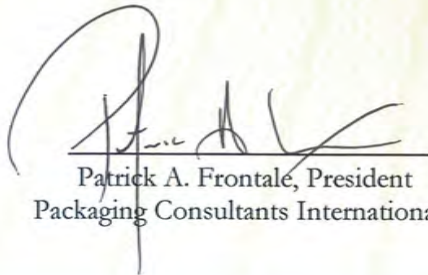
July 23, 2019  
Audit Date



This  
**2019**  
**CERTIFICATION**  
of  
**FDA / IMS**  
Compliance  
is issued to

**Amhil Enterprises**  
**Mississauga, Ontario, Canada**

This is to certify that Amhil Enterprises, Mississauga, Ontario, Canada  
by Packaging Consultants International and have been found to be in compliance  
with the latest U. S. FDA Standards "Fabrication of Single Service Containers  
and Closures for Milk and Milk Products"

  
Patrick A. Frontale, President  
Packaging Consultants International



August 22, 2019  
Audit Date



NSF Certification, LLC

789 Dixboro Rd.

Ann Arbor, MI 48105

# Certificate Of Registration

## Amhil Enterprises

156 Adams Blvd  
Brantford Ontario N3S 7V5 Canada

is registered as meeting the requirements of the:

## SQF Food Safety Code for Manufacture of Food Packaging Edition 8.1

Certification Details:	
Date of Decision: Jan 17, 2020	Date of Expiry: Mar 07, 2021
Date of Audit: Dec 13, 2019	Date of Next Audit: Dec 22, 2020
Certificate Number: 17884	Certification Type: Unannounced

### Registration Schedule:

Scope of Registration (*Food Sector Categories*): 27 Manufacture of Food Packaging

Certified Products: Design & Manufacture of Thermoformed products (plastic lids, cups, containers) for the food Service Industry



SQF Institute is a division of the Food Marketing Institute (FMI).



*Tom Chestnut*

Tom Chestnut  
Senior Vice President, Global Food Division

Authorized by

*Robert Prevendar*

Robert Prevendar  
Global Managing Director, Supply Chain Food Safety

Issuing Officer





NSF Certification, LLC

789 Dixboro Rd.

Ann Arbor, MI 48105

# Certificate Of Registration

## Amhil Enterprises

400 Traders Blvd  
Mississauga Ontario L4Z 1W7 Canada

is registered as meeting the requirements of the:

## SQF Food Safety Code for Manufacture of Food Packaging Edition 8.1


Certification Details:	
Date of Decision: Jan 21, 2020	Date of Expiry: Mar 05, 2021
Date of Audit: Dec 11, 2019	Date of Next Audit: Dec 20, 2020
Certificate Number: 17883	Certification Type: Unannounced

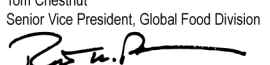
### Registration Schedule:

Scope of Registration (*Food Sector Categories*): 27 Manufacture of Food Packaging

Certified Products: Plastic Lids, Cups, and Containers



  
Tom Chestnut  
Senior Vice President, Global Food Division

  
Robert Prevendar  
Global Managing Director, Supply Chain Food Safety

Authorized by

Issuing Officer



# CERTIFICATE OF REGISTRATION

This is to certify that

**Amhil Enterprises**

**Member of the Wentworth Technologies Group of Companies**

400 Traders Blvd E, Mississauga, Ontario, L4Z 1W7, Canada

Refer to Attachment to Certificate of Registration dated April 20, 2020 for additional certified sites  
operates a

**Quality Management System**

which complies with the requirements of

**ISO 9001:2015**

for the following scope of certification

**The Registration cover the Quality Management System for design and manufacture of thermoformed products.**

Certificate No.: CERT-0118975  
File No.: 1024049  
Issue Date: April 20, 2020

Original Certification Date: July 7, 2006  
Certification Effective Date: July 5, 2018  
Certification Expiry Date: July 4, 2021

Heather Mahon  
Global Head of Technical Services  
SAI Global Assurance



ISO 9001



# ATTACHMENT TO CERTIFICATE OF REGISTRATION

These sites are registered under Certificate No: CERT-0118975 issued on April 20, 2020

## File No.

## Effective Date

1024049

**Amhil Enterprises**  
**Member of the Wentworth Technologies Group of Companies**  
400 Traders Blvd E, Mississauga, Ontario, L4Z 1W7, Canada

July 5, 2018

Design and manufacture of thermoformed products.

1032610

**Amhil Enterprises**  
**Member of the Wentworth Technologies Group of Companies**  
156 Adams Blvd, Brantford, Ontario, N3S 7V5, Canada

July 5, 2018

The manufacture of thermoformed products.

These registrations are dependent on Amhil Enterprises Member of the Wentworth Technologies Group of Companies (File No. 1024049) maintaining their scope of registration to ISO 9001:2015

# MANAGEMENT'S RESPONSIBILITIES

## HACCP PROGRAM

### **H**azard **A**nalysis **C**ritical **C**ontrol **P**oints

Date: JUNE 14/17

*Letter of Commitment*

To whom it may concern:

The Management of our company fully supports the Hazard Analysis of Critical Control Point (HACCP) program, being developed and implemented at our facility. It is important that the employees adhere to all applicable HACCP-related procedures and policies whenever they are in the facility. Employees will attend the ongoing HACCP-related training sessions. This is to confirm the information outlined in the document package that is provided is factual as our enterprises HACCP Program is designed to provide and maintain safe and quality products to its customers.

Senior Management will ensure that all governments (Federal, Provincial, and Municipal) regulations are followed at our establishment.

The Executive, management, and staff of our company are committed to support HACCP Coordinator(s) for the development, implementation, and maintenance of HACCP Plan. Senior Management will be requesting and reviewing periodic progress reports on the status of the HACCP system.

Senior Management will visibly support the HACCP team when difficult decisions need to be made.

The HACCP program is considered necessary in order to allow us to manufacture safe and quality products and retain and or expand our sales of these products.

Approved by:   
(Signature)

Printed Persons Title of Approver: VP MANUFACTURING



## Product Withdrawal & Recall

REVISION: 07  
ISSUED BY: Sales  
ISSUE DATE: August 27, 2019  
SUPERCEDES: March 20, 2019

### I. INTRODUCTION

The purpose of Product Withdrawal & Recall is to ensure that product at risk or suspected of being a risk to the public health can be rapidly identified and traced. To allow actions to be taken to mitigate potential quality & food safety issues.

### II. SCOPE

Product Withdrawal & Recall covers all stages of the finished product realization system and can be the result of a supplier recall, a customer complaint or an Amhil initiative. All finished product is fully traceable from unique product code with production date, back to raw materials or product contact packaging, rework, process conditions and location.

### III. PROCEDURE

#### Product Withdrawal & Recall

Product Withdrawal & Recall is the responsibility of the Amhil Leadership Team and is realized by:

1. Assembling a recall management action team that includes a minimum of one leadership member.
2. The leadership team members are comprised of:

Name	Title	Contact Number	Backup / Name	Title	Contact Number
Rick Babington	President & CEO	647-212-0571	Mark Johnston	VP Manufacturing	905-334-1560
Alison White	VP, Sales & Marketing	647-236-0926	Rick Babington	President & CEO	647-212-0571
Mark Johnston	VP, Manufacturing	905-334-1560	Nigel Reed	Operations Improvement Manager	647-205-9256
Terry Durdon	VP Engineering	905-334-1561	Mark Johnston	VP Manufacturing	905-334-1560

3. The action team members are comprised of:

Name	Title	Contact Number	Backup / Name	Title	Contact Number
Rob Geenen	Quality Coordinator & Recall Coordinator	905-518-7994	Nigel Reed	Operations Improvement Manager	647-205-9256
Brian D'Aguilar	Logistics Manager	905-330-1805	Rob Geenen	Quality Coordinator & Recall Coordinator	905-518-7994
Mike Feltrin	Supervisor, Customer Service	416-568-4443	Mariana Alilovic	Account Manager Inside Sales	905-890-5261
Mike Shepherd	Co-Plant Manager, Production Facility	905-334-4575	Nigel Reed	Operations Improvement Manager	647-205-9256
Nigel Reed	Operations Improvement Manager	647-205-9256	Rob Geenen	Quality Coordinator & Recall Coordinator	905-518-7994
Toni Hamilton	Senior Buyer/Planner	416-837-5557	Brian D'Aguilar	Logistics Manager	905-330-1805
Mark Ornelas	IT Support	289-242-4436	Anibal Teran	IT Support	905-890-5261
Legal Contact	Ross & McBride, Hamilton, 905-526-9800				
SQFI	<a href="mailto:foodsafetycrisis@sqfi.com">foodsafetycrisis@sqfi.com</a>				
NSF	Certification Body, 1-519-821-1246 or <a href="mailto:recalls@NSF.org">recalls@NSF.org</a>				
Canadian Food Inspection Agency (CFIA)			416-665-5049		

4. The Withdrawal & Recall procedure will be reviewed with the action team members to ensure they understand their role during a withdrawal/recall.
5. Role responsibilities may include:
  - Addressing legal responsibilities
  - Contacting the press as needed
  - Notify health authorities, customers or otherwise
  - Retrieve production information
  - Retrieve inventory location and shipment information
  - Coordinate and administrate the withdrawal action

## Product Withdrawal & Recall

REVISION: 07  
ISSUED BY: Sales  
ISSUE DATE: August 27, 2019  
SUPERCEDES: March 20, 2019

- Provide technical support when needed
- 6. Customer is notified when there is a situation in which there is a reasonable probability that the use of, or exposure to the product will cause serious adverse health consequences or death and where there is a situation in which the use of, or exposure to the product may cause temporary adverse health consequences or where the probability of serious adverse health consequences is remote.
- 7. Outside sources shall be notified in instances of a food safety incident of a public nature. These sources may include the following: Legal Contact, Ross & McBride, Hamilton – SQF ([foodsafetycrisis@sqfi.com](mailto:foodsafetycrisis@sqfi.com)) – NSF, Certification Body (1-519-821-1246 or [recalls@NSF.org](mailto:recalls@NSF.org)), and the Canadian Food Inspection Agency (CFIA).
- 8. The action team members identify all products that contain or may contain the hazard by retrieving total production records, inventory on hand, product in transit and quantity shipped with date and Shipping B/L.
- 9. All products that are affected which are still within Amhil's control are detained and segregated.
- 10. Preparation and distribution of the notice of withdrawal/recall is recorded which include all relevant information of the product and receipt for confirmation by the receiver.
- 11. Product withdrawal/recall is controlled, investigated, decided on and corrective action is taken as per Amhil's Non-Conformance procedure and the Returned Goods Authorization process.
- 12. A percentage calculation will be performed to ensure recovery of implicated product within 2 hours.
- 13. Root cause analysis will be conducted for any recalls as per our Non Conformance Process.

#### IV. PROCEDURE

##### Internal Mock Withdrawal/Recall

1. Amhil will perform an annual Internal Mock Withdrawal/Recall to test the system is working.
2. It is the responsibility of management with the Mississauga QA Coordinator to initiate a mock withdrawal/recall.
3. The internal mock withdrawal/recall shall be tested after normal business hours (8am to 5pm) with a start time at least 1 hour prior to the beginning or at least 1 hour after the normal business hours stated.
4. The internal mock withdrawal/recall includes incoming materials (one back) and finished product (one up).
5. The internal mock recall shall include product held, shipped, work-in-process, reworked and destroyed, if applicable.
6. The internal mock withdrawal/recall will be summarized on a "**Summary List** that includes the activities and a product balance percentage calculation within 2 hours.
7. When the internal mock withdrawal/recall test takes longer than 2 hours to complete or the recovery rate is below 95%, retesting has to be done within 60 days.
8. Internal mock withdrawal/recall tests will be reviewed in the event of issues uncovered or opportunities to improve the system has been identified.